



BIOQUELL Hydrogen Peroxide Sterilant

Product Number BQ783U-A

ACTIVE INGREDIENTS:

Hydrogen Peroxide: 35%

OTHER INGREDIENTS: 65%

TOTAL: 100%

**KEEP OUT OF REACH OF CHILDREN
DANGER**
See back panel for precautionary statements



Net Contents: 17 fl. oz. (500 ml)

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FIRST AID

Have the product container or label with you when calling a poison control center or doctor, or going for treatment.

If in eyes: Hold eye open and rinse slowly and gently with water for 15-20 minutes. Remove contact lenses, if present, after the first 5 minutes, then continue rinsing eye. Call a poison control center or doctor for treatment advice. If on skin or clothing: Take off contaminated clothing. Rinse skin immediately with plenty of water for 15-20 minutes. Call a poison control center or doctor for treatment advice. If inhaled: Move person to fresh air. If person is not breathing, call 911 or an ambulance, then give artificial respiration, preferably by mouth-to-mouth if possible. Call a poison control center or doctor for further treatment advice. If swallowed: Call poison control center or doctor immediately for treatment advice. Have person sip a glass of water if able to swallow. Do not induce vomiting unless told to do so by a poison control center or doctor. Do not give anything by mouth to an unconscious person. Note to Physician: Probable mucosal damage may contraindicate the use of gastric lavage.

PRECAUTIONARY STATEMENTS

DANGER

Hazards to Humans and Domestic Animals

Corrosive, causes eye and skin damage. Harmful if swallowed. Do not get in eyes, on skin or on clothing. Wear goggles or face shield and rubber gloves when handling. Wash thoroughly with soap and water after handling. Do not breathe vapor or spray mist. Do not enter an enclosed area without proper respiratory protection.

EPA Est. No. 86703-PA-001
EPA Reg. No. 72372-1-86703

Emergency Telephone Numbers (24 Hours)
Medical 800-451-8346
Transportation 800-451-8346
General 215-368-4641

For more information see Material Safety Data Sheet

DIRECTIONS FOR USE

For Industrial Use Only – Not for human consumption or household use

It is a violation of Federal law to use this product in a manner inconsistent with its labeling.

BIOQUELL Hydrogen Peroxide Sterilant is a sterilant for use in conjunction with BIOQUELL hydrogen peroxide vapor generating equipment. The hydrogen peroxide vapor is intended for use as a sterilant in treating enclosures up to 3500 cubic feet. Use this product for sterilization as instructed in the BIOQUELL Use Manual. This product may not be used on food-contact surfaces unless followed by a potable water rinse.

For Enclosures up to 35 cubic feet

1. Ensure that all porous and non-porous surfaces are visibly clean and free from gross organic contamination.
2. Connect the BIOQUELL generator and add BIOQUELL Hydrogen Peroxide Sterilant according to the Use Manual instructions. Seal the enclosure to be sterilized.
3. Apply BIOQUELL Hydrogen Peroxide at an injection rate of 3.1 g/minute for 55 minutes.
4. Allow vapor to remain for a minimum of 3 hours.
5. Aerate the chamber until hydrogen peroxide vapor is at or below 1.0 ppm. See the BIOQUELL Use Manual for complete instructions for aeration and recommended methods of measuring hydrogen peroxide vapor.

For Enclosures Greater than 35 Cubic Feet to a Maximum of 3500 Cubic Feet

(Multiple containers required for volumes greater than 35 cubic feet – refer to the table in item 3 below)

1. Ensure that all porous and non-porous surfaces are visibly clean and free from gross organic contamination.
2. Connect the BIOQUELL HPV generator and add BIOQUELL Hydrogen Peroxide Sterilant according to the Use Manual instructions. Seal the enclosure to be sterilized.
3. Apply BIOQUELL Hydrogen Peroxide Sterilant at an injection rate of 10 g/minute for 2.5 hours.

Volume to be treated	BIOQUELL Peroxide Required	Number of 500 ml Packages Required
Up to 35 cubic feet	170.5 g	1
36 - 3500 cubic feet	1500 g	3

4. Allow vapor to remain for a minimum of 15 minutes.
5. Aerate the chamber until hydrogen peroxide vapor is at or below 1.0 ppm. See the BIOQUELL Use Manual for complete instructions for aeration and recommended methods of measuring hydrogen peroxide vapor.

STORAGE

NEVER RETURN BIOQUELL HYDROGEN PEROXIDE STERILANT TO THE ORIGINAL CONTAINER AFTER IT HAS BEEN REMOVED.

Avoid all contaminants, especially dirt, caustic, reducing agents, and metals. Contamination and impurities will reduce shelf life and can induce decomposition. In case of a decomposition, isolate container, douse container with cool water and dilute BIOQUELL Hydrogen Peroxide Sterilant with large volumes of water. Avoid damage to containers. Keep container closed at all times when not in use. Keep container out of direct sunlight. To maintain product quality, store at temperatures below 86°F. Do not store on wooden pallets.

PROCEDURE FOR LEAK OR SPILL

Stop leak if this can be done without risk. Shut off ignition sources; no flames, smoking, flares, or spark producing tools. Keep combustible and organic materials away. Flush spilled material with large quantities of water. Undiluted material should not enter confined spaces.

PESTICIDE DISPOSAL

If material has been spilled, an acceptable method of disposal is to dilute with at least 20 volumes of water followed by discharge into suitable treatment system in accordance with all local, state, and Federal environmental laws, rules, regulations, standards, and other requirements. Because acceptable methods of disposal may vary by location, regulatory agencies should be contacted prior to disposal.

BIOQUELL Hydrogen Peroxide Sterilant, which is to be discarded, should be disposed of as hazardous waste after contacting the appropriate local, state, or Federal agency to determine proper procedures.

CONTAINER DISPOSAL

Empty containers are not returnable to BIOQUELL unless special arrangements have been made. Triple rinse containers with water. Dispose of containers in accordance with local, state, and Federal regulations. DO NOT REUSE.

Refer to Manual for additional usage instructions

PHYSICAL OR CHEMICAL HAZARDS

Strong oxidizing agent. Mix only with water. BIOQUELL Hydrogen Peroxide Sterilant is not combustible; however, at temperatures exceeding 156°F, decomposition occurs releasing oxygen. The oxygen released could initiate or promote combustion of other materials.

ENVIRONMENTAL HAZARDS

This pesticide is toxic to birds, mammals, fish and aquatic invertebrates. Do not discharge effluent containing this product into lakes, streams, ponds, estuaries, oceans, or other waters unless in accordance with requirements of a National Pollutant Discharge Elimination System (NPDES) permit and the permitting authority has been notified in writing prior to discharge. Do not discharge effluent containing this product to sewer systems without previously notifying the local sewage treatment plant authority. For guidance contact your State Water Board or Regional Office of the EPA. Any solution released from the system should be diluted with water and tested for residuals to ensure that there is less than 3 ppm peroxygen remaining.



UN 2014

Hydrogen Peroxide, aqueous solution, with not less than 20 percent but not more than 40 percent hydrogen peroxide.



ESL102009

REV122909

Label Print spec:

	Cutter guide
	PANTONE 021c
	PANTONE 3005c
	PANTONE 2758c
	Process Black

Note to Print production:
Not for sale after ... and hydrogen peroxide lot number to be printed in white space during the bottling stage.

Use Manual for BIOQUELL Hydrogen Peroxide Sterilant

EPA Registration Number 72372- 1- 86703

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1 Overview

BIOQUELL Hydrogen Peroxide Sterilant has been registered by BIOQUELL in accordance with the Federal regulations for use in accordance with the instructions listed in this document. The contents may only be used with BIOQUELL products in line with their user manuals and must not be used for any purpose other than that described.

Before using BIOQUELL Hydrogen Peroxide Sterilant the operator should ensure that he / she has undergone appropriate training on the specific BIOQUELL HPV generator and has been certified as such. If unsure, refresher training should be arranged before using the unit to run a bio-decontamination cycle.

2 HPV Bio- decontamination

When bio-decontaminating an enclosure (the “Enclosure”) using hydrogen peroxide vapor (“HPV”), the operator uses the BIOQUELL HPV generator to inject HPV into the atmosphere of the Enclosure resulting, once saturation conditions have been reached, with the formation of a very thin layer of ‘micro-condensation’ onto every exposed surface within the Enclosure. It is the formation of this microscopic layer of hydrogen peroxide condensate that provides the rapid efficacy of the bio-decontamination process and thus the success of the bio-decontamination cycle itself.

BIOQUELL’s unique HPV generation technology does not pressurize the Enclosure and thus (with adequate area sealing and monitoring) can be safely deployed across a range of different chambers, rooms or enclosures including those facilities that have not been purpose built and designed for use with gaseous sterilants.

Upon completion of the active phase of the bio-decontamination cycle the HPV is catalytically converted into oxygen and water vapor (humidity), thus negating the need for post injection extraction of the vapor via the ventilation system.

A typical hydrogen peroxide vapor bio-decontamination cycle is made up of 4 distinct phases, each of which is described below.

2.1 Conditioning

The conditioning phase is made up of internal system tests within the unit along with the heating of the vaporizer in preparation for the start of the gassing cycle.

2.2 Gassing

During the gassing phase the BIOQUELL HPV generator flash evaporates the BIOQUELL Hydrogen Peroxide Sterilant to generate HPV which is then injected into an air-stream at a specified rate. The active distribution system injects the HPV into the sealed target enclosure resulting in an increase in the concentration of HPV and, at saturation, producing micro-condensation deposition onto surfaces.

2.3 Dwell

Following the completion of the gassing phase, a pre-established, timed dwell phase results in the HPV circulating throughout the Enclosure ensuring that the HPV sterilant

has sufficient contact time with the biological agents to ensure a successful bio-decontamination.

2.4 Aeration

The aeration phase results in the removal of the HPV from the target area, reducing the vapor concentration to < 1 PPM, the OSHA PEL (Permitted Exposure Limit) in the United States. This is typically achieved by the catalytic conversion of the HPV into water vapor and oxygen.

The aeration phase can be accelerated using proprietary BIOQUELL equipment, designed and tested for this purpose and application. The process can be further accelerated, where appropriate, using the ventilation system serving the Enclosure. However, use of the ventilation to purge any gaseous sterilant must only be conducted by trained personnel. The restricted access status of the Enclosure may only be revoked upon completion of the aeration phase when the vapor concentration has been verified throughout as < 1 PPM or local equivalent exposure level.

3 User Safety Requirements

3.1 Respirator use

In the event of a respirator being required for use with this product, the trained operator conducting the bio-decontamination shall ensure that:

- All respirators are fit for purpose and are fitted with suitable NIOSH approved filters suitable for the perceived breathing hazards.
- All respirator users have undergone appropriate respirator training and have been checked to ensure that they are medically able to wear, and work in the respirator safely and comfortably.

3.2 Handling BIOQUELL Hydrogen Peroxide Sterilant

BIOQUELL Hydrogen Peroxide Sterilant contains the active ingredient hydrogen peroxide. Liquid hydrogen peroxide is classified as corrosive and must be handled with the utmost care and whilst wearing appropriate personnel protection equipment, (“PPE”). After handling, users should remove all PPE immediately and wash their hands before eating, drinking, or using the bathroom. Hydrogen peroxide vapor is also harmful in high concentrations and as such liquid hydrogen peroxide should only be handled in open areas or those that have adequate ventilation.

A summary of the health and safety information concerning liquid hydrogen peroxide is shown below, and any PPE used when handling liquid hydrogen peroxide that is not disposable must be maintained in accordance with manufacturers’ recommendations.

<p>Skin</p> 	<p>Contact with the skin causes irritation and possible burns. May also cause discoloration, swelling and the formation of blisters. Prolonged or repeated contact may cause dermatitis.</p> <p>Drench the skin thoroughly with water (and wash with soap if available). If spilled on clothing, remove immediately and wash before reuse. Skin contact may cause discoloration (whiteness) of the skin, but this is only temporary and the skin will quickly recover its normal color, usually within one hour. If symptoms persist, seek medical advice.</p>
<p>Eyes</p> 	<p>Contact is potentially very serious. Eye contact is corrosive and may cause severe burns, corneal damage and blindness.</p> <p>Do NOT allow victim to rub or keep eyes closed. Irrigate with an eye wash kit or water for at least 10 minutes whilst holding the eyelids open. Seek immediate medical advice.</p>
<p>Mouth / Ingestion</p> 	<p>Corrosive and irritating to the mouth, throat, and abdomen. Large doses may cause symptoms of abdominal pain, vomiting, and diarrhea as well as blistering or tissue destruction. Stomach distensions (due to rapid liberation of oxygen), and risk of stomach perforation, convulsions, fluid on the lungs or brain, coma, and death are possible.</p> <p>Do NOT induce vomiting. Rinse mouth thoroughly with water and give the casualty plenty of water to drink. Seek immediate medical advice.</p>
<p>Vapor</p> 	<p>Hydrogen peroxide vapor can cause irritation to the eyes, nose, throat, lungs and skin. Acute damage to the respiratory tract may also occur at high concentrations. More serious consequences include insomnia, nervous tremors with numb extremities, chemical pneumonia, unconsciousness and death.</p> <p>Remove casualty immediately to fresh air, rest and keep warm. Seek immediate medical advice.</p>
<p>Fire</p> 	<p>During a fire, highly toxic gasses may be generated by thermal decomposition. Do not attempt to tackle a hydrogen peroxide fire. Call the fire department and ask for chemical emergency team. (Water only should be used on a hydrogen peroxide fire).</p>

4 Efficacy

BIOQUELL Hydrogen Peroxide Sterilant is only to be used with BIOQUELL HPV generators and when used correctly is a highly effective sterilant, active against spores, bacteria, viruses, and fungi on exposed, pre-cleaned dry porous and non-porous surfaces in sealed enclosures. BIOQUELL solution can be used in healthcare, pharmaceutical, defense, university and life sciences sectors including hospitals, office blocks, outdoor sheds, aircraft, retail facilities, restaurants, power stations, schools,

factories, laboratories, marine craft, army vehicles, bars, sewage works, nursing homes, pharmaceutical buildings, warehouse/storage facilities, governmental buildings. Mobile medical facilities, domestic residences, water treatment plants.

When BIOQUELL solution is used in conjunction with BIOQUELL HPV generators, the following validated cycles shall apply:

For use as a sterilant, sporicide, fungicide, bactericide, and virucide in sealed enclosures up to 35ft³, inject 3.1g/min for 55 minutes, followed by a 180 minute dwell, followed by aeration.

For use as a sterilant, sporicide, fungicide, bactericide, and virucide in sealed enclosures up to 3,500ft³, inject 10g/min for 150 minutes, followed by a 15 minute dwell, followed by aeration.

This product is designed to be used in BIOQUELL HPV generation equipment and may not be used with any other equipment other than for which it was designed. Use of this product in any manner other than for which it was designed is strictly prohibited and may not produce the desired results. This product is not to be used as a terminal disinfectant or sterilant for the processing of critical or semi-critical medical devices.

5 Bio- decontamination Cycle Protocol, (BCP)

Prior to commencing a bio-decontamination cycle of any target enclosure the individual responsible for decontaminating the Enclosure (the "Cycle Manager") must ensure that he / she has adequate and current training and in liaison with the appropriate parties (e.g. the building manager, or supervisor of the proposed Enclosure) a bio-decontamination protocol has been established. This should cover all aspects of the bio-decontamination cycle and may include, but not be limited to:

- Health and safety considerations;
 - monitoring points and frequency,
 - an evacuation plan,
 - any impact on existing evacuation plans (i.e. will isolation of the target enclosure impact on an active fire escape),
 - target area signage,
 - emergency procedures,
 - PPE required for pre-cycle entry,
 - PPE required for post cycle entry.
- Practical considerations;
 - ventilation configuration within the target area,
 - power requirements,
 - access to the target area,
 - biological indicator regime, if any, and location plan,
 - equipment location plan,
 - sealing of the target area,
 - any changes to the fabric of the building or ventilation system since the previous bio-decontamination cycle was performed.

The BCP should be comprehensive and may ultimately take the format of a checklist to ensure that every necessary task has been completed by the Cycle Manager. The BCP

should relate to the Enclosure and be appropriately detailed, although the contents of the BCP will by necessity vary with the relative complexity of the Enclosure and the frequency of the bio-decontamination. The aim of the BCP is to ensure that each bio-decontamination cycle is run in a safe, considered and efficient manner - and may also form part of a validation process where consistency and repeatability are important.

As standard procedure, prior to undertaking a bio-decontamination cycle the Cycle Manager and any other operators should re-acquaint themselves with this packaging material, the user manual and any additional training materials supplied with the BIOQUELL HPV generator. These should be read in context with any existing BCPs that have been established for use within the Enclosure, and any applicable local or state laws.

For facilities that are undergoing HPV bio-decontamination for the first time a new BCP should be produced. Subsequent bio-decontaminations of the same facility may be conducted using an existing BCP. The following sections provide a template that a typical BCP may follow although it must be noted that each bio-decontamination and target facility are inherently different and, as such, this list is not exhaustive and each prospective cycle must be considered individually and will present its own points to address.

5.1 Preparation of the BCP - Step 1: Pre- cycle planning

5.1.1 Target Area Dossier

In the cycle planning phase the potential target facility must be inspected and a meeting with any appropriate parties arranged in advance of the cycle. Appropriate people to liaise with may include (but are not limited to):

- The responsible person for the target enclosure (e.g. building manager, unit manager, ward sister, matron etc)
- Site security.
- Safety officer.
- Fire officer.
- Quality Control.

The outcome of the Enclosure inspection should allow compilation of a dossier containing such information as.

- Contact details for both the Cycle Manager and any other responsible persons.
- Target area dimensions, layout, and floor plans.
- A list of any areas not within the target enclosure to be designated as restricted access for the duration of the bio-decontamination cycle, e.g. adjacent plant rooms or technical areas.
- A description of the normal purpose of the prospective target area
- Reason for the bio-decontamination and information concerning the nature of any potential contamination present in the area and subsequent PPE requirements.
- Access and security clearance protocols.
- Details of any on-site inductions / training required
- Photographs of the target facility where appropriate.

- Access information for transfer of equipment into (pre-cycle) and out of (post cycle) the target enclosure. This is particularly pertinent in aseptic/GMP or containment applications.
- A description, and where possible/appropriate drawings of the ventilation system serving the target facility, and the status of the system throughout each stage of the cycle. In certain configurations heating, ventilation and air-conditioning, (HVAC), systems have the potential to reduce cycle times by accelerating the aeration phase, but more importantly represent a severe risk of vapor leakage to other areas and, as such, **MUST** be clearly understood before proceeding with any aspect of the bio-decontamination. The following points should be considered:
 - Regardless of the configuration of the HVAC system, it **must** be isolated for the duration of the ‘gassing’, and ‘dwell’ phases of the bio-decontamination cycle, either by shutting the system down or by appropriately sealing the inlet and outlet ducts.
 - If the target facility has been designed with gaseous fumigation in mind **and** an appropriate HVAC fumigation protocol is in place then the HVAC system may be re-instated during the aeration phase. Reinstating the HVAC system serves to purge the HPV from the target enclosure and thus accelerate the aeration phase, and ultimately reduce the total cycle time.
 - If the HVAC system serving the target area is common to other areas outside the target area, or if the HVAC system cannot be shutdown within the enclosure then both inlet and outlet ducts must be sealed and remain sealed for the duration of the cycle. The sealing material may only be removed once the cycle has been completed, i.e. the HPV concentration within the target area is <1PPM and safe for personnel re-entry.
 - If the cycle manager is in any doubt as the configuration of the HVAC system then both inlet and extract ducts must be sealed for the duration of the cycle.
- A marked floor plan of the area showing possible vapor leakage paths, areas to be sealed and where signage is to be displayed. Signage must be in the appropriate languages (e.g. English and Spanish) and should display the emergency contact information of the cycle manager and remain in place for the duration of bio-decontamination cycle. Potential leakage paths to be illustrated on the plan and sealed include, but are not limited to,
 - Doors and all access points to the facility (windows, pass through hatches, inspection ports, ill fitting pipe-work).
 - All potential access points to any floors above and below the target facility including chutes, electrical risers, chimneys, hatches, damaged/loose flooring, pipe-fittings.
 - Damaged, missing, or worn sections of false ceilings within the facility.
 - Any potentially damaged areas of the fabric of the target area itself.
- A global plan/sketch of the area surrounding the target enclosure showing evacuation routes and the location of emergency equipment (e.g. fire extinguishers, fire alarm ‘break-glass’ points, emergency shower/eye-wash stations, telephones).
- An evacuation plan in the event of an emergency listing muster points and a list of appropriate emergency contact telephone numbers including:
 - Cycle manager.

- Target area responsible person (e.g. Unit Manager / supervisor).
- On-site emergency personnel (if applicable).
- Local emergency services (Fire, ambulance, police, hospitals).

Whilst it is essential that all areas are independently assessed for suitability, if there are a number of identical enclosures, or enclosures which are representative of each other, it is not essential that a new or full BCP is completed for every decontamination. However, the Cycle Manager must ensure that all processes and procedures are carried out in accordance with a generic dossier, with any enclosure specific alterations adhered to.

5.1.2 Pre-cycle Planning File

On completion of the target area dossier it should be compiled along with all other pertinent documentation to form a single file. Documents that should be compiled include the following (where applicable).

- A HVAC system bio-decontamination protocol (if applicable).
- Bio-decontamination cycle protocol, BCP, documents from previous cycles within the target area.
- The training records of the cycle manager and all other operators of the BIOQUELL HPV equipment.
- User manuals and calibration records for the BIOQUELL HPV generators and pertinent ancillary equipment to be used during the fumigation (e.g. Handheld HPV sensors).

Each facility will have its own protocols and procedures which govern actions on site. The list presented here is a guide and should be used as the basis of the planning file.

5.2 Step 2: Notification

5.2.1 Personnel Briefing

Prior to commencing any HPV bio-decontamination cycle it is of the utmost importance that all personnel who may have access to the target facility are made aware of the process. All staff/personnel should be briefed in-terms of the logistical factors (cycle timings, areas designated out-of-bounds, restricted access areas, monitoring points) and how their normal working practices may be impacted for the cycle duration and, of course, the health and safety aspects of HPV bio-decontamination.

If appropriate a briefing session should be arranged with key personnel that may routinely have access to the target area and they should be made aware of relevant aspects of the bio-decontamination to be performed including:

- Proposed cycle timings and timescales.
- Target enclosure boundaries.
- Other areas that are to be designated restricted access zones.
- Monitoring points during the cycle (e.g. is access required to patient areas adjacent to the target enclosure?).
- Emergency procedures and evacuation routes.
- Any impact on existing emergency procedures (i.e. does the target area obscure an active fire escape route if so alternative arrangements must be made prior to the cycle start).

- A background of HPV and the bio-decontamination process.

When performing a bio-decontamination cycle within a public building where access protocols and restrictions are more difficult to enforce the briefing should be given to relevant facility staff and additional personnel drafted in as appropriate to ‘police’ doors and access points to the target/restricted areas for the duration of the cycle.

5.2.2 Cycle Operator Briefing

Prior to the cycle start the cycle operators should have a separate briefing in which all aspects of the BCP are discussed in order to ensure that all cycle personnel are familiar with the detail of the proposed bio-decontamination schedule.

5.2.3 Signage

Each access point to the target enclosure must display adequate signage to ensure that no person may gain unauthorized access to the target enclosure. Signs should always adhere to local legislation and requirements.

5.3 Step 3: Target Enclosure Sealing

All possible leakage paths that were identified within the target area dossier must be adequately sealed to prevent leakage of HPV from the target enclosure but also to prevent the ingress of fresh air into the target enclosure that can dilute the HPV and impinge on the efficacy of the cycle. A number of sealing methods may be used including non-marking adhesive tape, dedicated blanking sheets, or if sealing ventilation ducts then mechanical gas-tight dampers may be used as appropriate. Alternative methods to those listed are available.

When sealing potential leakage paths, they should be sealed using a secure method that will ensure the seal will be maintained for the duration of the bio-decontamination cycle, this is especially pertinent when sealing inlet ventilation grills where pressure can occasionally build up.

5.4 Step 4: Target Enclosure Preparation

Prior to commencing any bio-decontamination cycle the target enclosure should be optimized in order to maximize the efficacy and achieve a rapid and consistent bio-decontamination. There are a number of steps to be taken and these are listed and discussed below.

5.4.1 Cleaning

Hydrogen peroxide vapor has limited penetrating power into dirt and other gross contamination and thus prior to commencing the bio-decontamination cycle the target area must be subject to a minimum level of cleaning to ensure that the target area is *visibly clean* – i.e. free from all gross contamination including dust, dirt, blood, faeces, animal feed. If large levels of dust or dirt are present upon commencing the cycle then viable micro-organisms may well be present below the gross contamination and could possibly survive the bio-decontamination process.

5.4.2 Absorbent Materials

Whilst absorbent materials can safely remain within the target area and be exposed to the bio-decontamination cycle (although subsequent desorption will extend the

aeration process) in many situations it is favorable for these to be removed if appropriate.

Consumables (gloves, paper towels etc) can remain within the target area although the risk of surface area occlusion becomes an issue if large amounts of consumables are present within a small area.

5.4.3 Occluded Surfaces

HPV is not freely penetrating through many materials; as such it is vitally important that the occurrence of occluded (i.e. covered) surfaces is minimized. This is achieved by opening all cupboards and drawers to expose the internal surfaces (and contents) along with any other equipment within the area that can be opened or configured such to ensure the maximum surface area is exposed.

5.4.4 Extremes of Temperature

The hydrogen peroxide vapor bio-decontamination process relies on saturation of the atmosphere of the sealed target area with vapor in order to form a layer of micro-condensation of hydrogen peroxide that in turn affects the bio-decontamination; as such any factors that can effect the formation of the condensate layer must be controlled. Temperature gradients within the target area should be avoided as cooler surfaces will see the formation of micro-condensation sooner and more plentifully than warmer areas and as such areas within the same room may not be exposed to the same cycle. Failure to do so may potentially lead to reduced efficacy of the bio-decontamination cycle due to uneven vapor distribution throughout the target enclosure.

In order to prevent the formation of temperature gradients all equipment that operates outside ambient room temperature should be shutdown in advance of the cycle and allowed to return to ambient temperature prior to the commencement of the bio-decontamination cycle. Such equipment includes hot rooms, autoclaves, incubators, refrigerators, freezers, cold rooms, ovens etc.

5.4.5 Active Air-paths

As with all gaseous sterilants airflows present within the target area can impinge on vapor distribution and thus the cycle itself. Any equipment that re-circulates air flow solely within the target area can be left running throughout the cycle although if there is any internal filtration within the equipment itself the cycle parameters should be changed as appropriate to counteract the absorption within the filters. E.g. recirculatory safety hoods within the target area may be left running although the cycle should be elongated to counteract absorption into the filters. Equipment such as computers and laptops should be left running to draw HPV through the unit itself, thus bio-decontaminating the internals of the machine.

5.5 Step 5: Cycle Start

Before commencing the bio-decontamination cycle the Cycle Manager should go through the BCP as a checklist acknowledging that all necessary steps have been completed ensuring the safety of the cycle.

The facility manager should also confirm that all personnel who work within the target facility and any personnel who may have cause to access the area (e.g. cleaning or security staff) have been notified about the cycle and all evacuation and emergency procedures.

Upon completion of the acknowledgement procedures the Cycle Manager may then begin the bio-decontamination cycle.

5.6 Step 6: Monitoring

Monitoring the bio-decontamination cycle takes two distinct phases, monitoring the perimeter of the target enclosure for vapor leakage, and monitoring the vapor concentration within the target enclosure to monitor the cycle progress, and ultimately to confirm the end of the cycle.

5.6.1 Leak Monitoring

The cycle operators should use a hand held hydrogen peroxide sensor in order to verify that there is no escape of vapor from the target enclosure, by monitoring the perimeter of the target area along with any areas that are served by a common ventilation system. Leak monitoring should continue through the gassing and dwell phases of the bio-decontamination cycle.

5.6.2 Cycle Monitoring

The progress of the bio-decontamination cycle itself should (where applicable) be monitored using remote sensory equipment placed within the target area. The sensors should be configured such that they provide real-time data of the cycle parameters within the target enclosure. This data should then be logged at regular intervals throughout the cycle to record the cycle progress. On completion of the gassing and dwell phases, as the cycle moves into aeration the sensors allow verification of the vapor concentration for post-cycle re-entry.

5.7 Step 7: Cycle Completion

5.7.1 Cycle Finish Verification

A bio-decontamination cycle is completed once the cycle is in the aeration phase and the vapor concentration is below the applicable local exposure limit for personnel re-entry without the need for any respiratory apparatus, (<1PPM). The vapor concentration should first be verified using the remote sensors (where applicable) and if they read < 1PPM (or other appropriate local exposure limit) then personnel may re-enter the target enclosure with a high-resolution hand held hydrogen peroxide monitor to perform an enclosure concentration measurement. If the concentration throughout the facility is measured at less than 1PPM the bio-decontamination cycle has been completed.

5.7.2 Post-cycle Re-entry

Prior to re-entering the target enclosure personnel must first ensure that the measured vapor concentration is <1PPM (or appropriate local limit). The Cycle Manager should liaise with the facility or unit manager prior to re-entry to take into account any gowning/PPE protocols that may be in place within the area. This is especially pertinent when performing bio-decontamination cycles within aseptic or containment scenarios.

Upon verification that the vapor concentration is safe for re-entry and removal of all bio-decontamination and sampling equipment from within the target enclosure, all signage should be removed, all sealing materials removed and the area 'released' for normal operation.

5.7.3 Cycle Success Criteria

A bio-decontamination cycle may be declared successful if the validation standards defined in the BCP have been satisfied, and the aeration phase has been completed with the vapor concentration within the target enclosure confirmed as < 1PPM.

6 Validated Use in Enclosures up to 3,500ft³

Validated bio-decontamination cycles utilizing BIOQUELL solution and BIOQUELL HPV generators have been developed for use as a sterilant, sporicide, fungicide, bactericide, and virucide in sealed enclosures up to 35ft³, and 3,500ft³.

The cycle parameters are,

For use as a sterilant, sporicide, fungicide, bactericide, and virucide in sealed enclosures up to 35ft³, inject 3.1g/min for 55 minutes, followed by a 180 minute dwell, followed by aeration.

For use as a sterilant, sporicide, fungicide, bactericide, and virucide in sealed enclosures up to 3,500ft³, inject 10g/min for 150 minutes, followed by a 15 minute dwell, followed by aeration.

6.1 Biological Indicators, BIs

In order to assess the success of bio-decontamination cycles a standard challenge is used to ensure that the cycle has been effective. Whilst various validation methods can be used biological indicators, (BIs), are the industry standard method for validation of hydrogen peroxide bio-decontamination cycles as they present the most consistent, and repeatable challenge.

A number of organisms may be used although the accepted organism is *Geobacillus stearothermophilus*; Bacillus endospores are the most resistant class of organisms to deactivation and thus provide suitable challenge organisms. *Geobacillus stearothermophilus* also has inherent practical operational advantages in that it is thermophilic with an optimum incubation temperature of 57°C, limiting the possibility of false positives due to the high incubation temperature. It is also a category 1 organism so is not harmful to humans and thus may be easily and safely handled.

The industrially accepted biological indicator challenge is a 6-log (i.e. > 1,000,000 spores per indicator) inoculum of *Geobacillus stearothermophilus* although lower challenge BIs (i.e. 4-log – 10,000 spores) are also commercially available. Experience has shown that the most consistent BIs are those that are inoculated onto a stainless steel substrate; other inoculum substrates including paper are available but experience has shown them to be less consistent and repeatable.

BIs should be placed throughout the target enclosure typically placed in the corners of rooms where a 'dead spot' in terms of vapor distribution is formed at the point where three walls meet. The number of indicators used is at the discretion of the cycle manager but typically 1 BIs per 15m³, and each location should be recorded on a floor plan of the target enclosure and should be kept with the bio-decontamination plan.

Upon completion of the bio-decontamination cycle the BIs should be retrieved and incubated as per the organism protocols and the results available after the defined incubation period.

6.2 Chemical Indicators, CIs

Chemical indicators, (CIs) that change color in the presence of hydrogen peroxide vapor are also commercially available. CIs offer no quantitative insight as to the dosage of HPV received only providing a crude assessment of the vapor distribution by visually comparing the degree of color change. It is BIOQUELL best practice that CIs are not used as a method of cycle validation.

Technical Bulletin

Date: 7th January 2010

Subject: Creation of “Directions For Use” for
BIOQUELL Hydrogen Peroxide Sterilant
EPA Reg No. 72372- 1- 86703

BIOQUELL has been working with FMC Corporation on the development of a decontamination agent for use within its range of hydrogen peroxide vapor generators since January 2003. BIOQUELL and FMC have communicated with the EPA Antimicrobials Division throughout the seven year period it has taken to generate efficacy data in line with EPA requirements.

The EPA approved “Directions For Use” presented on the label of the BIOQUELL Hydrogen Peroxide Sterilant have been derived through efficacy testing with protocols reviewed and agreed to by the EPA. The efficacy data required by EPA to market a product under a sterilant claim is based on the AOAC Sporocidal test. The AOAC Sporocidal test is a suspension test and hence not applicable to BIOQUELL’s vapor phase based technology. BIOQUELL met with members of the EPA Antimicrobials team in August 2003 (including Marshall Swindell, Jeff Kempter, Emily Mitchell and Tony Kish) and were guided by EPA to develop the sterilant claim based on the generation of efficacy data for a small enclosure, followed by generation of efficacy data for a large, room sized, enclosure. BIOQUELL generated and submitted test protocols for both the large and small enclosures, which were reviewed, modified and subsequently approved by Michele Wingfield (Branch Chief, Product Science Branch, EPA Antimicrobials Division).

Data was generated by independent laboratories in line with the EPA approved protocols. The data provided proof of efficacy for the product as a sterilant on porous and non-porous surfaces in two defined enclosure volumes. This efficacy data was reviewed and approved by EPA Product Science reviewer Ibrahim Laniyan.

For enclosures up to and including 35 cu ft, the use parameters developed to achieve successful repeated passes of the efficacy test protocol have been transcribed as the “Directions For Use” on the bottle label. They state that 3.1 g of hydrogen peroxide should be injected into an enclosure for 55 minutes and left for a further 180 minutes, followed by aeration. The sterilant application is an automated process using the

BIOQUELL vapor generators. Users simply insert the bottle (or bottles for large enclosures) into the generator as directed on the label and in the user manual. Systems automatically measure or monitor the amount of hydrogen peroxide inserted into the machine and will alarm / warn users if there is insufficient peroxide to complete a cycle.

For enclosures greater than 35 cu ft up to and including 3500 cu ft, the use parameters developed to achieve successful repeated passes of the efficacy test have been transcribed as the “Directions For Use” on the bottle label. Although the small enclosure cycle parameters would logically achieve sterilization in a 40 cu ft chamber, efficacy data has not been submitted to support this and hence the claim is not being made. Users must use the increased quantity of hydrogen peroxide as per the large enclosure directions, as validated efficacy data exists to support this claim.

The BIOQUELL Hydrogen Peroxide Sterilant bottle is sized to contain 500 ml of hydrogen peroxide (which equates to 566.5 g, as 35% hydrogen peroxide has a density of 1.133 g/ml).

Therefore for enclosures up to 35 cu ft, 170.5 g or 150 ml of hydrogen peroxide is required to complete a cycle.

$$3.1 \text{ g} \times 55 \text{ minutes} = 170.5 \text{ g} \qquad 170.5 \text{ g} / 1.133 \text{ g/ml} = 150 \text{ ml}$$

For enclosures greater than 35 cu ft, up to 3500 cu ft, 1500 g or 1324 ml of hydrogen peroxide is required to complete a cycle.

$$10 \text{ g} \times 150 \text{ minutes} = 1500 \text{ g} \qquad 1500 \text{ g} / 1.133 \text{ g/ml} = 1324 \text{ ml}$$

The bottle label details the contents of the bottle in fluid ounces and millilitres as per regulations and standard unit convention. The label “Directions For Use” state application rates in grams. This is because BIOQUELL vapor generators use mass based measuring systems to quantify the amount of hydrogen peroxide injected into an enclosure. BIOQUELL has found that mass based measuring systems have greater accuracy than volume based measurement devices of equivalent price.

For Information, the contact details of the personnel involved in the approval and registration of BIOQUELL Hydrogen Peroxide Sterilant are provided below:

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