PRECAUTIONARY STATEMENTS
HAZARDS TO HUMANS AND DOMESTIC ANIMALS
WARNING

Causes eye irritation. Harmful if absorbed through skin. Avoid contact with skin, eyes or clothing. Wear protective clothing such as gloves, long-sleeved cotton shirt, long pants, and hat. May be fatal if swallowed or inhaled. Do not breathe vapor or spray mist. While spraying paint or sanding or sandblasting boat surfaces, wear a mask or a respirator jointly approved by the Mining Enforcement and Safety Administration and the National Institute of Occupational Safety and Health. Remove contaminated clothing and wash before reuse. Wash thoroughly with soap and water after handling.

STATEMENT OF PRACTICAL TREATMENT:

IF SWALLOWED: Promptly drink large quantities of water. Avoid alcohol. Get medical attention.

IF IN EYES: Flush with plenty of water. Get medical attention.

IF ON SKIN: Wash with plenty of soap and water. Get medical attention.

IF INHALED: Remove victim to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. Get medical attention.

ENVIRONMENTAL HAZARDS:

This material is toxic to fish. Do not apply directly to water by cleaning of equipment or disposal of wastes. Do not allow chips and dust generated during paint removal to enter water. Dispose of paint debris in an approved landfill. Do not discharge effluent containing this product into lakes, streams, ponds, estuaries, oceans and other waters unless in accordance with the requirements of a National Pollution Discharge Elimination System (NPDES) permit and the permitting authority has been notified in writing prior to discharge. Do not discharge effluent to sewer systems without previously notifying the local sewage treatment plant authority. For guidance, contact your State Water Board or Regional Office of the EPA.

PHYSICAL OR CHEMICAL HAZARD:

Flammable. Keep away from heat, sparks or open flame.

STORAGE AND DISPOSAL:

Do not contaminate water, food or feed by storage or disposal.

PESTICIDE DISPOSAL: Pesticide wastes are toxic. Open dumping is prohibited. Pesticide, spray mixture, or rinsate that cannot be used or chemically reprocessed should be disposed of according to procedures approved by Federal, state or local disposal authorities.

CONTAINER DISPOSAL: Triple rinse (or equivalent). Then offer for recycling or reconditioning or puncture and dispose of in a sanitary landfill, or by other approved State and local procedures.

DISCLAIMER: The performance of any marine paint or coating depends on many factors outside the control of International Paint Inc. including surface preparation, proper application, and environmental conditions. Therefore, International Paint Inc. cannot guarantee this product's suitability for your particular purpose or application. IMPLIED WARRANTIES OF FITNESS FOR A PARTICULAR PURPOSE AND OF MERCHANTABILITY ARE EXCLUDED. INTERNATIONAL PAINT INC. SHALL NOT, UNDER ANY CIRCUMSTANCES, BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES. By purchase or use of this product, buyer agrees that the sole and exclusive remedy, if any, is limited to the refund of the purchase price or replacement of the product at International Paint Inc's option.

RECEIVED
JUN 16 1999
Pesticides Branch

Product Identity

Interspeed® 640
Polishing Antifouling

Order Number

BRA640 RED

FOR COMMERCIAL USE ONLY

For specific state registrations contact your International Representative

Active Ingredient:	
CUPROUS OXIDE	41.97%
Inert Ingredients:	58.03%
	100.00%

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COPPER AS METALLIC = 37.11%

Contains petroleum distillates.

LICENSED
HAWAII
DEPT. OF AGRICULTURE
Period 2005-2007 No. 9669.147

KEEP OUT OF REACH OF CHILDREN

WARNING

See side panel for additional Precautionary Statements

EPA Reg. No.: 2693-142 EPA Est. No.: 2693-NJ-1

NET CONTENTS:
FIVE U.S. GALLONS (18.927 LITERS)

DIRECTIONS FOR USE

It is a violation of Federal law to use this product in a manner inconsistent with its labeling.

PRODUCT DESCRIPTION: A high performance, tributyltin free, polishing antifouling resistant to algae, barnacles and other marine foulings. For use in fresh, salt and brackish waters. Prevents coating build-up. At subsequent dry-dockings, it is only necessary to top up the system. Low VOC. Interspeed 640 is for industrial use and professional application only. Not for sale to the general public.

PRODUCT INFORMATION:

Finish/Sheen:	Semi-Gloss (ASTM D-523)
Converter:	One pack
Volume Solids:	62% ± 2% (ASTM D-2697)
Mix Ratio:	One pack
Flash Point:	79°F(26°C) (Setaflash) (ASTM D-3278)
Film Thickness:	4.0 mils (102 microns) dry specified equivalent to 6.5 mils (165 microns) wet. 4.0-5.0 mils (102.127 microns) dry practical range equivalent to 6.5-8.1 mils (165-206 microns) wet.
Theoretical Coverage:	248 sq. ft./gal. (4.0 mils(102 microns)) **Allow appropriate loss factors.**

APPLICATION DETAILS:

Method:	Airless spray, brush or roller.
Thinner:	Not recommended. If necessary use GTA007, see thinning section.
Cleaner:	GTA007

Drying Time *(hours)* Substrate Temp.	*(ASTM D 1640 7.5.1)* Touch	*Overcoating Interval By Self (ASTM D-1640 7.8)* Min.	Max.	*Minimum Drying Time* before flooding (for 2x5 mil (125 microns) DFT coats)*
41°F (5°C)	12	24	Indefinite	3 days
73°F (23°C)	6	12	Indefinite	2 days
95°F (35°C)	4	6	Indefinite	1 day

**Refer to your International Representative for minimum drying time before flooding at higher dry film thicknesses and to Limitations section for maximum recommended atmospheric exposure time before flooding.*

REGULATORY DATA

V.O.C.: 3.2 lbs./gal. (385 g/l) as supplied.

MIL SPEC: MIL-P-24647B, Type I, CL IA, Gr A & B, Applications 1 & 2.

SYSTEMS & COMPATIBILITY: International should be consulted for detailed application advice, specification recommendations and as to the suitability of specific products on individual vessels.

LIMITATIONS: Apply in good weather when air and surface temperatures are above 35°F (2°C). Surface temperature must be at least 5°F (3°C) above dew point. For optimum application properties, bring material to 70-80°F (21-27°C) temperature range prior to mixing and application. Unmixed material (in closed containers) should be maintained in protected storage between 40 and 100°F (4-38°C).

Prolonged atmospheric exposure of this product may detract from antifouling performance. Recommended maximum exposure time before flooding

Temperate conditions 28 days
Tropical conditions 7 days

These times may be extended under certain conditions. Contact your local International Representative for advice.

Technical and application data herein is for the purpose of establishing a general guideline of the coating and proper coating application procedures. Test performance results were obtained in a controlled laboratory environment and International makes no claim that the exhibited published test results, or any other tests, accurately represent results actually found in a field environments. As application, environmental and design factors can vary significantly, due care should be exercised in the selection, verification of performance, and use of the coating.

SURFACE PREPARATION: Paint only clean, dry surfaces. Remove all grease, soluble contaminants and other detrimental foreign matter by "solvent cleaning" (SSPC-SPI).

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9669.147

New Construction: Dependent on yard procedures, consult International.

Unpainted surfaces: Prepare surface and apply recommended primer. Apply one or more coats of Interspeed 640 as specified. (Consult the relevant primer data sheet for surface preparation and overcoating information.)

Recoating and Upgrading of approved systems: Use controlled close high pressure fresh water washing (3,000 psi, 211 kg./sq. cm.) to clean the entire area, and remove any leached layer at the surface of the existing antifouling system.

Repair corroded areas with the recommended anticorrosive primer and apply a spot coat of Interspeed 640 within the overcoating interval specified for the primer (consult relevant primer data sheet).

Apply the specified number of full coats of this product.

MIXING: This material is a one component coating. Always mix thoroughly with a power agitator before application.

APPLICATION: Apply by airless spray only. Application by other methods, brush or roller, may require more than one coat and is suggested for small areas only or initial stripe coating. Apply 6.5 mils (166 microns) wet which will yield 4.0 mils (102 microns) dry film thickness. Consult the following equipment recommendations or utilize suitable equal.

Equipment:
Brush: Use appropriate size China bristle brush.
Roller: Use All Purpose Roller Cover with 3/8" (9.5mm) pile smooth to medium. Prewash roller cover to remove loose fibers prior to use.
Airless Spray: Minimum 28:1 ratio pump; .021"-.026" (533-660 microns) orifice tip; 3/8"(9.5mm) ID high pressure material hose; 60 mesh tip filter.

THINNING: DO NOT THIN BEYOND YOUR STATE'S COMPLIANCY. Material is supplied at spray viscosity and normally does not need thinning. If thinning is necessary, thin up to a maximum of 4 ounces (118ml) per gallon (3.79 L) with International GTA007 Thinner.

WORK STOPPAGES & CLEAN UP: Clean all equipment immediately after use with GTA007 Thinner. Spray equipment requires flushing with this solvent. It is good working practice to periodically flush out spray equipment during the course of the working day. Frequency will depend upon factors such as amount sprayed, temperature and elapsed time including work stoppages. Monitor material condition.

WELDING: In the event welding or flame cutting is performed on metal coated with this product, do so in accordance with instruction in ANSI/ASC Z49.1 "Safety in Welding and Cutting".

SAFETY: This product is not to be used without reference to the current relevant Product Data Sheet and Material Safety Data Sheet (MSDS). Prior to use, obtain, consult and follow both the Material Safety and Product Data Sheets for this product for details concerning both product and health and safety information. Read and follow all precautionary notices on the Material Safety and Product Data Sheets and this container label. If you do not fully understand these warnings and instructions or if you cannot strictly comply with them, do not use this product. Proper ventilation and protective measures must be provided during application and drying to keep solvent vapor concentrations within safe limits and to protect against toxic or oxygen deficient hazards and/or flash fire. Actual safety measures are dependent on application methods and work environment. This safety information is not a substitute for that contained in the Material Safety and Product Data Sheets. Medical Advisory Number 1-800-854-6813.

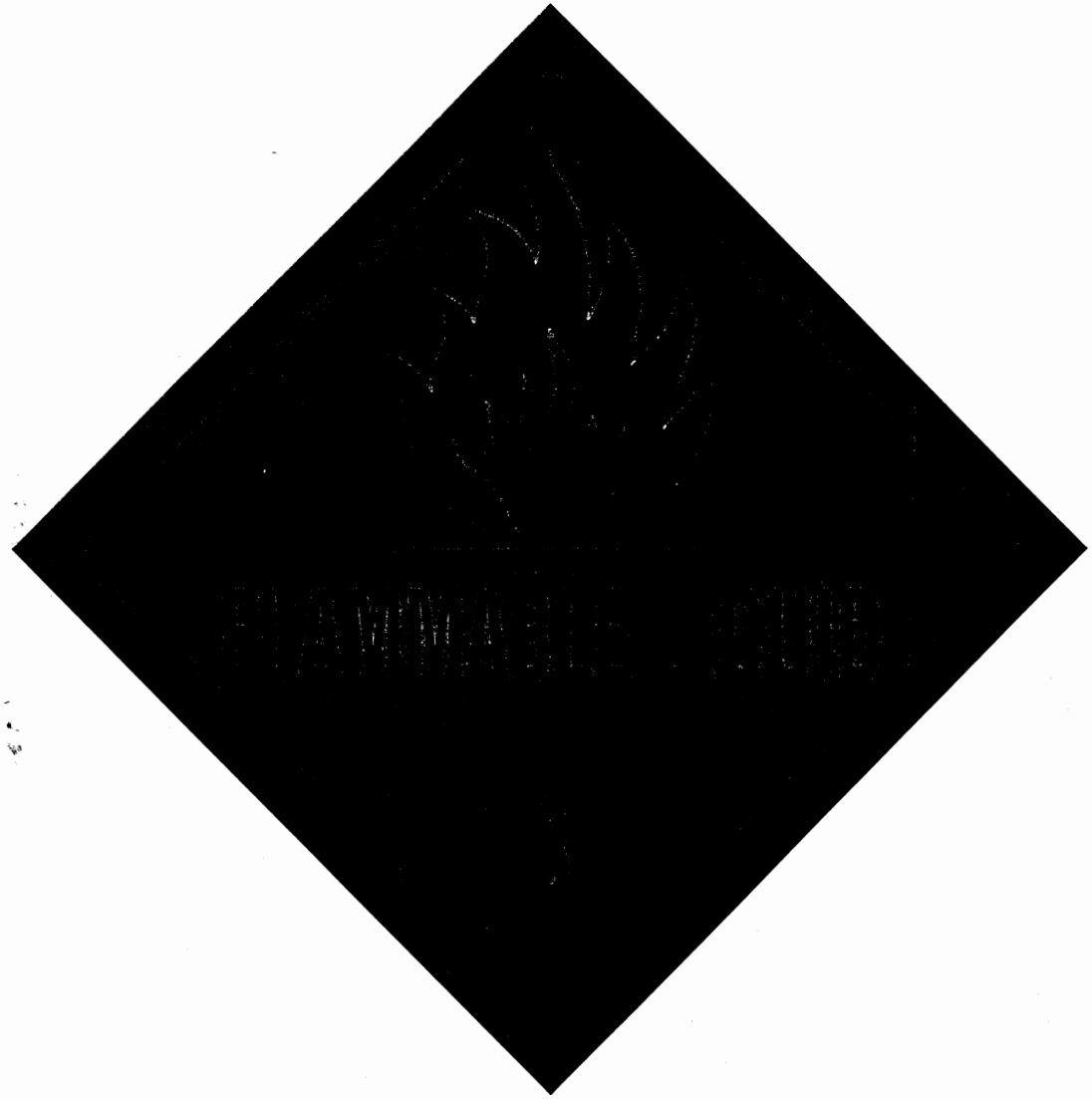
UN Shipping No: 1263

STORAGE: *Store in cool, dry conditions.*

SHELF LIFE: One year minimum from date of manufacture when maintained in protected storage at 40-100°F (4-38°C). Subject to reinspection thereafter.

All representations and statements concerning the product on this label are accurate to the best of International's knowledge. Any statements herein are not intended to be specific recommendations or warranties of any product, combination of products or fitness for any particular purpose. Any warranty, if given, or specific Terms and Conditions of Sale are contained in International's Terms and Conditions of Sale. You should request a copy of this document and review it carefully.

International Paint Inc.
Union, NJ 07083 • Houston, TX 77091



PAINT
UN 1263

AKZO NOBEL